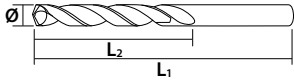


Wiertła do metalu

HSS drills / Metallbohrer / Сверла по металлу / Сверла по металлу / Csigafúró / Burghie pentru metale / Vrtáky do kovu / Vrtáky do k Wiertła diamentowe owu / Svedri za kovino / Grążtאי metalui / Urbis metālam / Metallpuur / Сврла за метал / Svrdla za metal / Burgija za metal / Τρυπάνια μετάλλου / Brocas para metal / Punta per metallo / Brocas p. metal / Forêts à métal / Boren voor metaal



HSS Co5%

DIN338



Ref.	ø [mm]	L1 [mm]	L2 [mm]	☐	☐	EAN	Ref.	ø [mm]	L1 [mm]	L2 [mm]	☐	☐	EAN	Ref.	ø [mm]	L1 [mm]	L2 [mm]	☐	☐	EAN
57H010	1.0	34	12	5	20/200	5902062570109	57H042	7.0	109	69	1	20/200	5902062570420	57H024-10	4.0	75	43	10	20/200	5902062221995
57H012	1.5	40	18	5	20/200	5902062570123	57H044	7.5	109	69	1	20/200	5902062570444	57H026-10	4.2	75	43	10	20/200	5902062222008
57H014	2.0	49	24	5	20/200	5902062570147	57H046	8.0	117	75	1	20/200	5902062570468	57H028-10	4.5	80	47	10	20/200	5902062222015
57H015	2.2	53	27	3	20/200	5902062570154	57H048	8.5	117	75	1	20/200	5902062570482	57H030-10	4.8	86	52	10	10/100	5902062222022
57H016	2.4	57	30	3	20/200	5902062570161	57H050	9.0	125	81	1	20/200	5902062570505	57H032-10	5.0	86	52	10	10/100	5902062222039
57H018	2.5	57	30	3	20/200	5902062570185	57H052	9.5	125	81	1	20/200	5902062570529	57H034-10	5.2	86	52	10	10/100	5902062222046
57H020	3.0	61	33	1	20/200	5902062570208	57H054	10.0	133	87	1	20/200	5902062570543	57H036-10	5.5	93	57	10	10/100	5902062222053
57H022	3.2	65	36	1	20/200	5902062570222	57H055	10.2	133	87	1	20/200	5902062570550	57H038-10	6.0	93	57	10	10/100	5902062222060
57H023	3.5	70	39	1	20/200	5902062570239	57H056	10.5	133	87	1	20/200	5902062570567	57H040-10	6.5	101	63	10	5/50	5902062222077
57H024	4.0	75	43	1	20/200	5902062570246	57H058	11.0	142	94	1	20/200	5902062570581	57H042-10	7.0	109	69	10	5/50	5902062222084
57H026	4.2	75	43	1	20/200	5902062570260	57H062	12.0	151	101	1	20/200	5902062570628	57H046-5	8.0	117	75	5	10/60	5902062222107
57H028	4.5	80	47	1	20/200	5902062570284	57H064	12.5	151	101	1	20/120	5902062570642	57H048-5	8.5	117	75	5	10/60	5902062222114
57H030	4.8	86	52	1	20/200	5902062570307	57H066	13.0	151	101	1	20/120	5902062570666	57H050-5	9.0	125	81	5	10/60	5902062222121
57H032	5.0	86	52	1	20/200	5902062570321	57H014-10	2.0	49	24	10	20/600	5902062221933	57H054-5	10.0	133	87	5	10/60	5902062222145
57H034	5.2	86	52	1	20/200	5902062570345	57H018-10	2.5	57	30	10	20/400	5902062221957	57H056-5	10.5	133	87	5	10/60	5902062222152
57H036	5.5	93	57	1	20/200	5902062570369	57H020-10	3.0	61	33	10	20/400	5902062221964	57H058-5	11.0	142	94	5	10/40	5902062222169
57H038	6.0	93	57	1	20/200	5902062570383	57H022-10	3.2	65	36	10	20/200	5902062221971	57H062-5	12.0	151	101	5	10/40	5902062222183
57H040	6.5	101	63	1	20/200	5902062570406	57H023-10	3.5	70	39	10	20/200	5902062221988	57H066-5	13.0	151	101	5	10/40	5902062222206

Tabela prędkości wiercenia

ø [mm]	STAL/STAL [min ⁻¹]	INOX [min ⁻¹]
1.0-2.0	4770	1000
2.1-2.5	3800-4500	800-1000
2.6-3.0	3200-3650	600-800
3.1-3.5	2700-3100	600-800
3.6-4.0	2400-2650	500-600
4.1-4.5	2000-2200	400-500
4.6-5.0	1800-1950	300-400
5.1-6.0	1600-1750	300-400
6.1-8.0	1100-1450	250-300
8.1-10.0	1000-1100	200-300
10.1-12.0	750-900	150-200
12.1-14.0	650-750	120-150



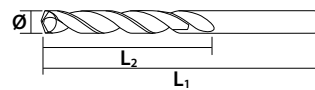
HSS Co5%

DIN338



DIN338

HSS TiN



Ref.	ø [mm]	☐	☐	EAN
57H086	4, 5, 6, 8, 10	5	25/100	5902062025364
57H088	1.5, 2, 2.5, 3, 3.2, 3.5, 4, 4.2, 4.8, 5, 5.5, 6, 6.5	13	50/100	5902062570888
57H089	1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10	19	10/40	5902062570895
57H090	1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13	25	0/10	5902062570901



Ref.	ø [mm]	L1 [mm]	L2 [mm]	☐	☐	EAN
57H110	1.0	34	12	5	20/200	5902062571106
57H112	1.5	40	18	5	20/200	5902062571120
57H114	2.0	49	24	5	20/200	5902062571144
57H116	2.4	57	30	3	20/200	5902062571168
57H118	2.5	57	30	3	20/200	5902062571182
57H120	3.0	61	33	1	20/200	5902062571205
57H122	3.2	65	36	1	20/200	5902062571229
57H123	3.5	70	39	1	20/200	5902062571236
57H124	4.0	75	43	1	20/200	5902062571243
57H126	4.2	75	43	1	20/200	5902062571267
57H128	4.5	80	47	1	20/200	5902062571281
57H130	4.8	86	52	1	20/200	5902062571304
57H132	5.0	86	52	1	20/200	5902062571328
57H134	5.2	86	52	1	20/200	5902062571342
57H136	5.5	93	57	1	20/200	5902062571366
57H138	6.0	93	57	1	20/200	5902062571380
57H140	6.5	101	63	1	20/200	5902062571403
57H142	7.0	109	69	1	20/200	5902062571427
57H144	7.5	109	69	1	20/200	5902062571441
57H146	8.0	117	75	1	20/200	5902062571465
57H148	8.5	117	75	1	20/200	5902062571489
57H150	9.0	125	81	1	20/200	5902062571502
57H152	9.5	125	81	1	20/200	5902062571526
57H154	10.0	133	87	1	20/200	5902062571540
57H156	10.5	133	87	1	20/200	5902062571564
57H158	11.0	142	94	1	20/200	5902062571588
57H162	12.0	151	101	1	20/200	5902062571625
57H164	12.5	151	101	1	20/120	5902062571649
57H166	13.0	151	101	1	20/120	5902062571663

POWER IN YOUR HANDS